



Material - ASTM A 108 Grade 1015

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A 108 Grade 1015 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 - 0.180	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.050 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
-	-	-	Tensile Strength in Mpa	310 - 655
-	-	-	Yield Strength in Mpa	190 min.
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	40 - 50
-	-	-	Hardness in BHN	241 max.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
AW1	BS	British	Casting
1015	SAE	USA	Casting
1015	AISI	USA	Casting
A 1040 1015	ASTM	USA	Casting
A 29 1015	ASTM	USA	Casting
A 510 1015	ASTM	USA	Casting
A 512 Grade 1015	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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